

Equipment Solutions

For cutting, crimping, and cleaning hose assemblies.





ENGINEERING YOUR SUCCESS.

EQUIPMENT SOLUTIONS Every step of the way.

With the largest selection of hose, and more fitting sizes and configurations than any other manufacturer, Parker has exactly what you need. Parker also delivers exceptional quality and reliability when it comes to equipment and tooling. Factory-quality hose assemblies can be quickly, easily, and cost effectively manufactured with Parker's industry leading equipment. For example, Parker's Parkrimp system provides users with several key advantages:

- Perfect alignment: Our exclusive Parkalign system positions the fitting in the die for a perfect crimp every time.
- Efficient design: Bottom loading crimpers make it easier for operators to manage long hose lengths.
- Color-coded linked dies: Our linked dies are color-coded by size for easy identification.
- Durability: Parkrimp crimpers have been designed and manufactured to provide years of reliable service.

A complete line of equipment and tooling from hose saws, to push-on stands, to crimpers, to cleaning and capping systems are available to help you every step of the way while fabricating hose assemblies.



HOSE ASSEMBLIES begin with cutting the necessary length of hose.

Parker has a multiple hose cut-off machines that offer industry leading performance. They are engineered to cut single and multiple wire reinforced hose easily and efficiently. Our cut-off machines are easy to operate and assure clean, square hose cuts. These machines require very little work space due to their compact design. We offer three different cut-off machines in order to deliver what you need for your fabrication requirements.



Part No. 332T-115V

- Cuts spiral reinforced hose up to 11/4" I.D.
- 8" scalloped cutting blade
- 1.5 HP, 3450 RPM, 115/230V single phase electric motor wired for 115V

LET PARKER HELP YOU select the appropriate materials and tooling.

CrimpSource is Parker's exclusive online software application that supplies you with the necessary crimp specifications in order to adhere to our strict safety standards. It is the industry's most complete resource for crimper technical information. It provides easy access to all the specifications necessary to correctly fabricate a factory-quality hose assembly.

With a series of dropdown menus, users are able to choose a crimper, the type of hose, and compatible fittings. Once the crimper is selected, the user is provided with crimp specs, crimper die recommendations, technical manuals, and crimper decals available for immediate printing.

For complete product information on all of Parker's crimpers, please visit: **www.parker.com/crimpsource**





Part No. 631075

- Cuts multi-braided wire reinforced hose including 4-wire spiral up to 1¼" I.D.
- 7" scalloped cutting blade
- I15V, 13 amp, universal AC motor
- Portable saw for cutting on the job with universal clamp attachment



Part No. 239 & 339

- Cuts multi-braided wire reinforced hose including 6-wire spiral up to 2" I.D.
- 10" scalloped cutting blade
- Model 239 230V, single phase motor
- Model 339 3 HP motor 230V, 3 phase, 60 cycle

ONCE THE HOSE HAS BEEN CUT AND FITTINGS HAVE BEEN SELECTED, it's time to attach them.

In order to make a proper hose assembly, hoses must be pushed completely onto the fitting. If the hose is not inserted into the shell of the fitting per the recommended length, the fitting can blow off, making for extremely dangerous situations. Hose insertion depth blocks are a way to quickly and easily mark proper hose insertion depth for guaranteed validity each and every time and reducing the risk of failure.

In addition to hose insertion depth blocks, Parker offers a fitting push-on stand which quickly and easily pushes fittings onto hose, in order to boost productivity and quality of hose assemblies. This stand eliminates the need for rubber mallets and oils to get fittings onto the end of the hose and can be used for crimped fittings as well as field attachable fittings.



WITH FITTINGS PROPERLY ATTACHED, crimping is simple.



Karrykrimp & Karrykrimp Bench Mount

Parker's Karrykrimp modular design comes in both bench mount and portable styles. This gives users the flexibility of a portable crimper with the advantages of increased productivity when connected to the stationary power unit. The increased height enables longer bent tube fittings to be crimped with Parker's 25, 26, 43, 81 and HY Series Parkrimp fittings. Parker's Karrykrimp models can crimp straight or bent-stem steel fittings from 5/8" to 1-1/4" in diameter.

- Compatible with 2-wire braided hoses up to 1-1/4" I.D. and 4-wire spiral hoses up to 5/8" I.D.
- Pivoting pusher design for easy die change out
- For use with 25, 26, 43, 81, and HY series steel fittings

	Part Number		Decerintian	Individual	
82C-CHD	82C-061L	82C-KKB	Description	Part Number	
			Crimp head	82C-CHD	
			Bench power unit assembly	85C-ZMS	
			Silver die ring	82C-R01	
			Black die ring	82C-R02	
			Hose assembly	85C-00L	
			Stand assembly	85C-STD	
			Hose assembly	85C-03L	

Optional Tooling: Die Kit 43K-KDA (Includes 43 Series dies in sizes 1/4", 3/8", 1/2", 3/4", 1", 1-1/4" only)



Parkrimp 2

The Parkrimp 2 is Parker's largest and most versatile crimper that comes in either single phase or three phase electric. Parker's Parkrimp 2 models can crimp straight or bent-stem steel and stainless steel fittings from 1/4" to 2" in diameter including 25, 26, 43, 70, 71, 73, 76, 77*, 78, 79, 81 S6, and HY series.

Compatible with 2-wire braided hose up to 2" I.D., and 4- and 6-wire spiral hose up to 2" I.D.

Crimps both steel and stainless steel fittings

For use with 25, 26, 43, 70, 71, 73, 76, 77*, 78, 79, 81 S6, and HY series fittings

Part Number		Description	Individual
83C-081	83C-082	Description	Part Number
		Parkrimp 2 crimper head assembly	83C-080
		Parkrimp 2 stand assembly with 230/460 volt, 3 phase, 50/60 Hz power unit (wired for 230 volt)	83C-S40
		Parkrimp 2 stand assembly with 230 volt, 1 phase, 50/60 Hz power unit	83C-S20
		Adapter bowl	83C-OCB
		Spacer ring	83C-R02
		Spacer plate	83C-R02H

*Can crimp 77 series stainless steel fittings up to 1-1/2"

Optional Tooling: Die Kit PK2-KDA (Includes 43 Series dies in sizes 1/4", 3/8", 1/2", 3/4", 1", 1-1/4" and 77 Series dies in sizes 1/2", 5/8", 3/4", 1", 1-1/4", 1-1/2", and 2" only) or Die Kit 77K-KDA (includes 77 Series dies in sizes 1/2", 5/8", 1", 1-1/4", 1-1/2", and 2" only)



Karrykrimp 2 & Karrykrimp 2 Bench Mount

The Karrykrimp 2 is a portable or bench mount, compact and ruggedly built crimper that is an economic alternative for the self-assembly of Parker's hose and fittings. Parker's Karrykrimp 2 models can easily crimp Parkrimp style straight or bent-stem stainless and stainless steel fittings up to 1-1/4" in diameter including 25, 26, 43, 70, 71, 73, 77, 78, 81 and HY series.

- Compatible with 2-wire braided hoses up to 1-1/4" I.D., 4-wire spiral hose up to 1-1/4" I.D., and 6-wire spiral hose up to 1" I.D.
- Pivoting pusher design for easy die change out
- For use with 25, 26, 43, 70, 71, 73, 77, 78, 81 and HY series fittings



	Part Number		Description	Individual	
85C-CHD	85C-061L	85C-KKB	Description	Part Number	
			Crimp head	85C-CHD	
			Bench power unit assembly	85C-ZMS	
			Silver die ring	85C-R01	
			Black die ring	85C-R02	
			Hose assembly	85C-00L	
			Stand assembly	85C-STD	
			Hose assembly	85C-03L	

Optional Tooling: Die Kit KK2-KDA (Includes 43 Series dies in sizes 1/4", 3/8", 1/2", 3/4", 1", 1-1/4" and 77 Series dies in sizes 1/2", 5/8", 3/4", and 1" only)

A PRODUCTION CRIMPER for high volume hose assembly production.



Production Crimper

The TH8-380 sets a new standard for high quality and cost effective production crimpers. The electronic controls come preloaded with Parker hose part numbers and crimp specifications to make hose selection quick and easy. Furthermore, the greaseless die design of the TH8-380 requires less maintenance and provides a cleaner work environment due to the revolutionary slide bearing technology.

Compatible with 2-wire braided hose up to 3" I.D., 4- and 6-wire spiral hose up to 3" I.D., and up to 4" industrial hoses

Greaseless die design

Part Number	Description	Length	Width	Height	Weight	Crimp Force	Hydraulic Fluid	Power Source
TH8-380	Production Crimper	47"	24.5"	67"	1653 lbs	340 tons	ISO-Grade AW46	230-480 volt, 3 phase, 50/60 Hz

POWER PORTABLE CRIMPERS the way you want.



Part Number	Description	Length	Width	Height	Port Size	Weight	Hydraulic Fluid
82C-OHP	Hand Pump	23"	4"	5"	3/8" NPTF	9 lbs	Enerpac Oil

Part Number	Description	Length	Width	Height	Port Size	Weight	Hydraulic Fluid	Power Source
82C-OEP	Electric Pump	13"	13"	15"	3/8" NPTF	31 lbs	Enerpac Oil	115 volt, 1 phase, 50/60 Hz, 9 amp



Part Number	Description	Length	Width	Height	Intake Port Size	Outtake Port Size	Weight	Hydraulic Fluid
82C-OAP	Air / Hydraulic Pump	15"	6"	6"	1/4" NPTF	3/8" NPTF	31 lbs	Enerpac Oil







Part Number	Description	Length	Width	Height	Port Size	Weight	Hydraulic Fluid	Power Source
85C-OEP	Electric Pump	19"	11"	17"	3/8" NPTF	50 lbs	Enerpac Oil	115 volt, 1 phase, 50/60 Hz, 20 amp



Part Number	Description	Length	Width	Height	Weight	Hydraulic Fluid
85C-12V	Vehicle Battery – Powered Pump	12"	6"	19.5"	67 lbs	ISO-40

REDUCE CONTAMINATION so hose assemblies last longer.

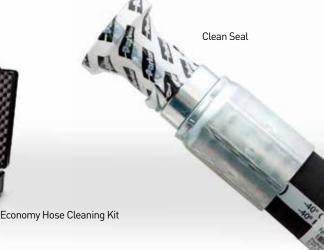
After your hose assembly is complete, the final step is to rid the assembly of any possible contamination. Tiny particles could be stuck inside the hose from the fabrication process, so Parker offers several products to help make sure your hose assemblies are contamination free – reducing costly downtime and hose failures.

Parker offers two hose cleaning kits that will ensure your hose assemblies are contamination free. These kits include a pellet flushing system, which fires a Styrofoam pellet through the hose assembly dragging out any debris that may be stuck in the hose. It takes only seconds to clean, greatly reducing the chance of a hydraulic system failure. Along with the pellet flushing system, Parker offers an innovative capping system. Clean Seal is a quick, easy, and clean alternative to cap your hose and fitting assemblies. This reduces contamination, capping time, and cap inventory as one cap may fit many different end configurations and sizes. Simply place the cap on the end of your hose or fitting, place in the Clean Seal System for a few seconds, and remove. The caps enable a secure fit due to the heat shrink technology. Caps can just as easily be removed by pulling the tab that sticks up once heated.



Ultra Clean Hose Cleaning Kit





ORGANIZATION IS KEY to reducing labor costs.

Parker offers stock bins and die racks in order to keep hoses, fittings, and dies organized so you can easily and efficiently find what you are looking for. Storing and selecting the right materials is made easy and simple, which can boost productivity and quality of fabricating hose assemblies.







Parker Fluid Connectors Group North American Divisions & Distribution Service Centers

Your complete source for quality tube fittings, hose & hose fittings, brass & composite fittings, quick-disconnect couplings, valves, and assembly tools, locally available from a worldwide network of authorized distributors.

Fittings:

Available in inch and metric sizes covering SAE, BSP, DIN, GAZ, JIS, and ISO thread configurations, manufactured from steel, stainless steel, brass, aluminum, nylon, and thermoplastic.

Hose, Tubing, and Bundles:

Available in a wide variety of sizes and materials including rubber, wirereinforced, thermoplastic, hybrid and custom compounds.

Worldwide Availability:

Parker operates Fluid Connectors manufacturing locations and sales offices throughout North America, South America, Europe, and Asia-Pacific.

For information, call toll-free:

1-800-C-PARKER (1-800-272-7537)

North American Divisions

Fluid System Connectors Division Otsego, MI phone 269 694 9411 fax 269 694 4614

Hose Products Division

Wickliffe, OH phone 440 943 5700 fax 440 943 3129

Industrial Hose Division

Wickliffe, OH phone 440 833 2120 fax 440 833 2230

Parflex Division

Ravenna, OH phone 330 296 2871 fax 330 296 8433

Quick Coupling Division

Minneapolis, MN phone 763 544 7781 fax 763 544 3418

Tube Fittings Division

Columbus, OH phone 614 279 7070 fax 614 279 7685

Distribution Service Centers

BuenaPark, CAphone714 522 8840fax714 994 1183

Conyers, GA phone 770 929 0330 fax 770 929 0230

Louisville, KY

phone 502 937 1322 fax 502 937 4180

Portland, OR

phone 503 283 1020 fax 503 283 2201

Toledo, OH

phone 419 878 7000 fax 419 878 7001 fax 419 878 7420 (FCG Kit Operations)

Canada

Grimsby, ONT phone 905 945 2274 fax 905 945 3945 (Contact Grimsby for other Service Center locations.)

© 2016 Parker Hannifin Corporation



Parker Hannifin Corporation Fluid Connectors Group 30240 Lakeland Blvd. Wickliffe, OH 44092 phone 440 943 5700 fax 440 943 3129 www.parkerhose.com BUL.4480-B188 10/16